



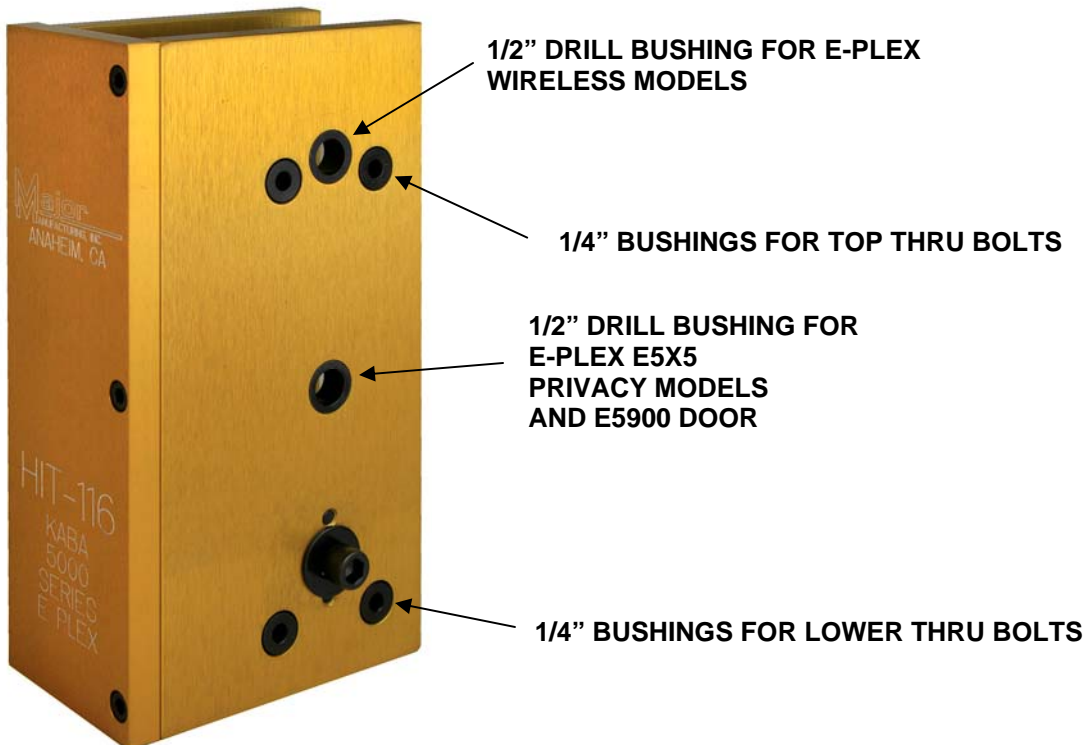
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INSTRUCTIONS FOR USE WITH KABA ILCO 5000 SERIES LOCKS

Remove allen bolt and back plate. Place HIT-116 drill guide on door with aligning washers in the 2-1/8" crossbore. HIT-116 should be placed on door so the writing on the front plate is in the upright position. Replace back plate and tighten allen bolt until snug. Do not over tighten. HIT-116 is now ready to retrofit Kaba Ilco 5000 series locks. All thru bolt holes may be drilled in one operation through the door, or half way from both sides. This unit was designed to retrofit locks with 2-3/4" backsets. The use of this fixture for 2-3/8" backsets may be accomplished the following way. Mount the template to the door as usual (the tool will over hang the door edge 3/8"). Next with the use of a combination square, square the template to the door and tighten the allen bolt. The template is now in proper alignment for use.

KABA ILCO 5000 SERIES

Use the drill bushings in the HIT-116 drill guide that corresponds with the lock that you are installing.



**ALWAYS WEAR EYE PROTECTION WHEN
USING POWER TOOLS**