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**INSTRUCTIONS
FOR
HIT-40AR7
RETRO FIT DRILL GUIDE
FOR AR 4550
DEAD BOLT LEVER**

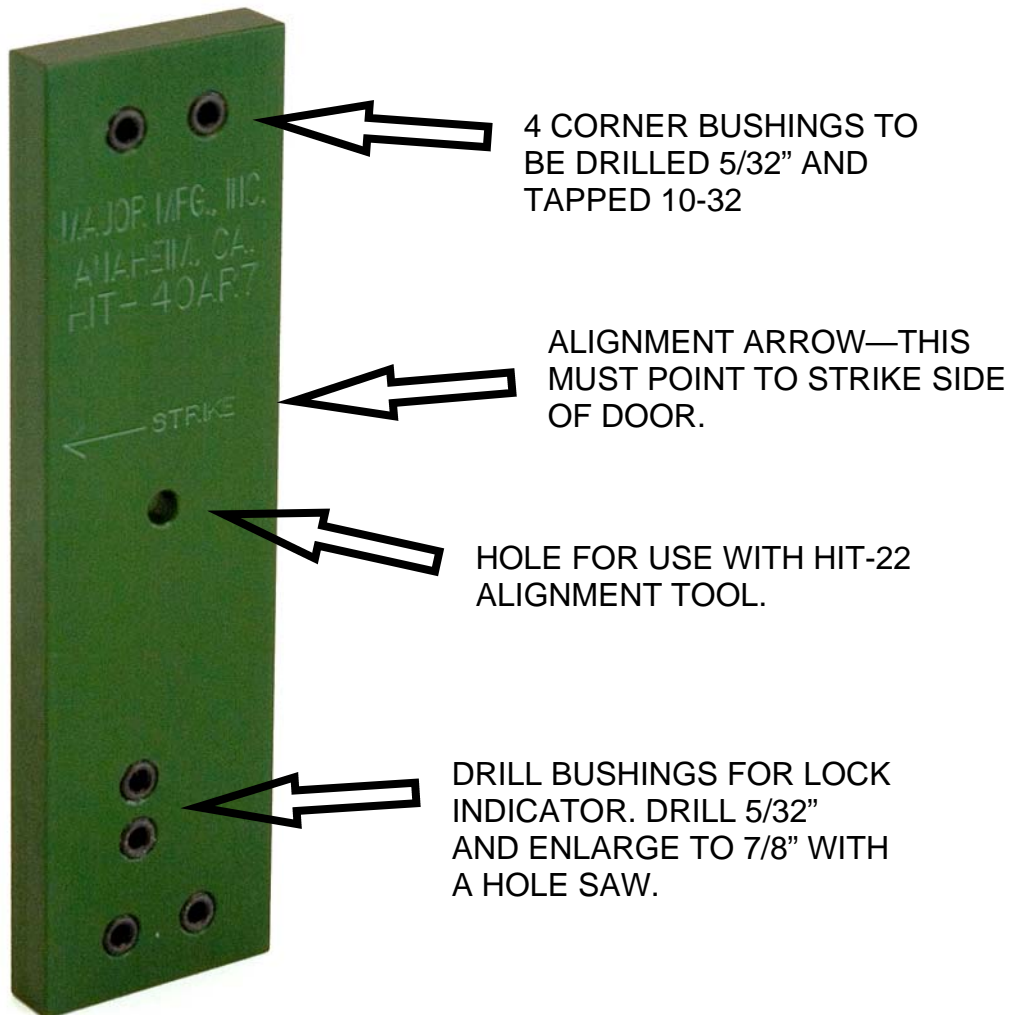
**WHEN USING POWER TOOLS
ALWAYS WEAR
EYE AND EAR PROTECTION!!**

HIT-40AR7

ADAMS RITE 4550 DEAD LOCK

RETROFIT DRILL GUIDE

DRILL BUSHING INFORMATION



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INSIDE VIEW OF ADAMS RITE DEAD BOLT LOCK. THIS HAS A STANDARD T-TURN CYLINDER TO BE REPLACED WITH A 4550 DEAD BOLT LEVER.



REMOVE FACEPLATE AND T-TURN CYLINDER.



HIT-22 ALIGNMENT GUIDE ABOUT TO BE INSTALLED IN CYLINDER OPENING. TIGHTEN CYLINDER SET SCREW AND REMOVE INSTALLATION HANDLE.

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HIT-22 ALIGNMENT GUIDE
INSTALLED AND ALIGNMENT PIN
INSERTED IN HOLE.



SLIDE DRILL GUIDE ONTO
ALIGNMENT PIN. THE GUIDE IS
NOW CENTERED CORRECTLY
OVER LOCK. MAKE SURE ARROW
WITH THE WORD STRIKE POINTS
TO THE STRIKE SIDE OF THE
DOOR. THIS MAY MEAN THE
GUIDE MAY HAVE TO BE TURNED
OVER AND THE ARROW AND
WORD STRIKE FACES THE DOOR
STYLE.



SQUARE DRILL GUIDE TO DOOR
USING A COMBINATION SQUARE.

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DRILL ALL HOLES WITH A 5/32" DRILL BIT. INSERTING A SECOND 5/32" BIT BACKWARDS INTO THE FIRST HOLE DRILLED WILL LOCK THE TEMPLATE IN POSITION.



AFTER ALL HOLES 5/32" HOLES ARE DRILLED, REDRILL ONLY THE TWO INDICATOR HOLES TO 7/8" WITH A HOLE SAW. ALTERNATE DRILLING BETWEEN BOTH PILOT HOLES A LITTLE AT A TIME. DRILLING ONE HOLE THROUGH AT ONCE WILL REMOVE THE SECOND PILOT HOLE.



ALL HOLES DRILLED INCLUDING INDICATOR OPENING.

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TAP THE FOUR CORNER HOLES
TO 10-32 WITH A HAND TAP.



INSTALL ADAMS RITE DEAD LOCK
LEVER PER MANUFACTURERS
INSTRUCTIONS.



COMPLETED INSTALLATION,
CHECK FOR PROPER OPERATION.

THAT'S ALL THERE IS TO IT!

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