

1825 Via Burton Anaheim, CA 92806 714-772-5202 / fax 714-772-2302 www.majormfg.com mail@majormfg.com

## Directions for HIT-32AL3 Drill Guide For Alarm Lock DL1200 Trilogy

Aluminum door frame with dead latch installed.



Remove faceplate and all inside and outside hardware



Fig 1

Fig 2

Alignment for the drill guide is achieved with the use of our HIT-22 mortise cylinder alignment tool. This devise will mount in the mortise cylinder hole.



Hit-22 installed and held in place with the mortise cylinder set screw. Note: Alignment pin shown in guide, this will first go through the HIT-32 drill guide then into the HIT-22.

Fig 4



Fig 3

## **ENGRAVING**

Using a combination square, square the drill guide to door. The backset will automatically be centered with the HIT-22. Do not let the guide slip in this step.

**NOTE: MOUNT** ON DOOR WITH **ENGRAVING IN UPRIGHT** POSITION.

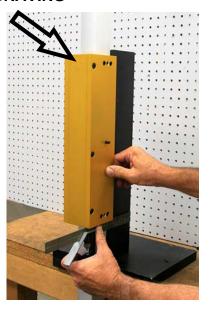
Fig 5

Drill four 7/32" holes on both sides of the door using the drill bushings located at the corners.

Fig 7

Remove the HIT-22 locating tool. A handle is supplied that makes the job easier.









Use the drill screws that were supplied with the guide and attach one using an electric drill. NOTE: A drill with a clutch drive is a big help, you do not want to snap a screw in the door. The screw mounting holes are located between the drill bushings top and bottom. Screw only to one side of the door.

Fig 6

Remove the two drill screws holding the guide to the door.



Fig 8

The door is now ready to install the Alarm Lock DL1200. Note: the screw holes used to mount the guide will be covered by the lock and will not be visible once the installation is completed. Install lock per manufacturers directions.





Fig 9

## Completed installation.

